THE STEREOCHEMISTRY OF THE REACTIONS OF ORGAN0 TRANSITION METAL COMPLEXES

F. J. MCQUILLIN*

Department of Organic Chemistry, University of Newcastle upon Tyne, England

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Abstract—The stereochemistry of homogeneously catalysed hydrogenation, carbonylation and decar**bonylation is discussed, as well as the stereochemistry of nucleophilic and electrophilic addition to co-ordinated alkynes and dines. Examples are presented of formation and lysis of carbon-transition metal** bonds together with data relating to the steric course of these processes.

1. *General*

The very considerable recent advance in organometallic chemistry has focussed attention on the modes of reaction of a range of organo-metallic complexes in which a transition metal is σ - or π -bonded to carbon. Within organic chemistry as a whole the steric course of reactions has very generally provided critical evidence in establishing reaction mechanisms. Similar information has been accumulating for typical reactions of transition metal organo derivatives. It is the purpose of this article to summarise the stereochemical information available for some of the principal reactions encountered in the making and breaking of carbontransition metal bonds. It is of particular interest to ascertain how far the presence of a metallic component may modify the reaction pathways to be expected on the basis of organic chemical precedents.

2. *Catalysed hydrogen addition*

A number of transition metal complexes exhibit the important and useful property of activating molecular hydrogen, and, in suitable cases, of catalysing hydrogen addition to a co-ordinated acceptor molecule such as an alkene or alkyne.'

The process of hydrogen activation consists in the formation of a metal hydride complex, which may arise by hydrogen addition as in (i). or by heterolysis (ii), or homolysis of the hydrogen molecule (iii).

(i) $RhCl(PPh₃)$, + H₂ $\rightleftharpoons Rh(H)₂Cl(PPh₃)$ ₂ + PPh₃ (ii) $RuCl₂(PPh₃)$, + $H₂ \rightleftharpoons RuH(Cl)(PPh₃)$, + HCl (iii) $2Co(CN)_{5}^{3-}+H_{2}\rightarrow 2CoH(CN)_{5}^{3}$ (iv) L,MH + >==< → L,M-C-C-H $(L_n =$ **ligands**)

Reaction (i) leads to a dihydrido metal complex whilst (ii) and (iii) yield monohydrido derivatives as indicated.'

Hydrogen transfer from the hydride to an alkene or alkyne acceptor is generally a two step process, viz addition of the metal hydride across the unsaturated centre in the co-ordinated alkene or alkyne as in (iv), followed by hydrogen insertion into the carbon-metal σ -bond as in (v). Where the metal forms a dihydride the second hydrogen is found amongst the ligands and may be transferred directly as in $(v)(a)$.³ Where the metal forms a monohydride the second hydrogen arises from reaction of the intermediate metal alkyl complex with a second molecule of hydrogen as in the example in $(v)(b)$.⁴

(v)(a) RhHCl(PPh₃)₂(alkyl) \rightarrow RhCl(PPh₃)₂ + alkane (v)(b) $RuCl(PPh₃)₂(alkyl) + H₂$ \rightarrow [Ru(H)₂Cl(PPh₃)₂(alkyl)] \rightarrow RuHCl(PPh₃)₂ + alkane

Stage (iv), i.e. addition of the metal hydride to the pre-coordinated alkene is necessarily a cis addition process. The following examples^{3,5} establish that the hydrogen insertion step (v) also occurs with retention of stereochemistry at the carbon centre concerned:

Maleic acid $\xrightarrow{\text{(i)}}$ meso - 1,2-²H₂- succinic Fumaric acid $\xrightarrow{0} dl$ \downarrow

 $PhC = CPh \xrightarrow{(n)} cis$ - stilbene

(i) $RhCl(PPh₃)₃ + D₂$; (ii) $RuCl₂(PPh₃)₃ + H₂$

Thus the commonly observed cis hydrogen addition in catalysed hydrogenation arises from cis addition of a metal hydride followed by hydrogen insertion into a carbon-metal σ -bond with retention of stereochemistry. The apparent exceptions to cis addition which are occasionally encountered can generally be related to processes involving translocation of the olefinic bond.

Hydroformylation resembles hydrogenation as a catalytic process in which the second hydrogen added in hydrogenation is replaced by carbon In hydroformylation an alkene,
is converted via the aldehyde $RCH:CH$, is converted RCH₂CH₂CHO, or RCH(CHO)CH₂ into the alcohol RCH₂CH₂CH₂OH or RCH(CH₂OH)CH₃ by reaction with carbon monoxide and hydrogen in presence of a suitable metal carbonyl. The course of the reaction may be illustrated using dicobalt octacarbony1 which is a rather fully investigated hydroformylation catalyst.⁶

(i) $Co₂(CO)₈ + H₂ \rightleftharpoons 2HCo(CO)₄$

- (ii) $HCo(CO)₄ \rightleftharpoons HCo(CO)₃ + CO$
- (iii) $HCo(CO)$ ₃ + $RCH=CH₂$
- \rightarrow RCH₂CH₂Co(CO)₃ + RCH(CH₃)Co(CO)₃
- (iv) $RCH₂CH₂CO(CO)₃ + CO \rightleftharpoons RCH₂CH₂CO(CO)₄$ \rightleftharpoons RCH_cCH₂COC_O(CO),
- (v) $RCH₂CH₂COCo(CO)₃ + H₂$
- \rightarrow RCH₂CH₂CHO + HCo(CO)₃ (vi) $RCH₂CH₂CHO + HCo(CO)₃ + H₂$ \rightarrow RCH₂CH₂CH₂OH + HC_o(CO)₃

The stereochemically important steps are clearly (iii), in which the metal carbonyl hydride adds across the alkene bond, and (iv) where a carbonyl group is inserted into the metal-alkyl bond with formation of a new carbon-carbon bond. A clear indication that hydroformylation proceeds by *cis* addition of metal hydride followed by carbonyl insertion with retention of stereochemistry is provided by a number of examples. Thus pregn - 5 - en $-38,20B$ - diol (1) and other similar steroids have been shown' to yield a $5\alpha H$, $6\alpha CH_2OH$ derivative of the type 2 on hydroformylation using a cobalt catalyst.

Similar conclusions follow from the application of hydroformylation in the carbohydrate field.⁸ By hydroformylation with dicobalt octacarbonyl in carbon monoxide and deuterium 3,4,6 - tri - 0 acetyl - D - glucal (3) was shown to yield a pair of isomeric products, (4 and 5), the stereochemistry of which could be deduced from NMR proton coupling, and for 5 also by X-ray structural analysis of a

derivative.
Hydrido carbonyl tris(triphenylphosphine)rhodium is also an effective hydroformylation catalyst. The reaction sequence⁹ is essentially the

same as with hydrido cobalt carbonyl, viz:

 $RhH(CO)(PPh_1)$, + $CO \rightleftharpoons RhH(CO)$ ₂ (PPh_2) ₂ + PPh_3 $RhH(CO)₂(PPh₃)₂ + RCH=CH₂$ \rightarrow RCH₂CH₂Rh(CO)₂(PPh₃)₂ \rightleftharpoons RCH₂CH₂CORh(CO)(PPh₃)₂ $RCH₂CH₂CORh(CO)(PPh₃)₂ + H₂$ \rightarrow RCH₂CH₂CHO + RhH(CO)(PPh₃)₂

The stereochemistry of hydroformylation with $RhH(CO)(PPh₃)$, has been established¹⁰ using (E)and $(2) - 3$ - methylpent - 2 - ene, (6 and 7), which were shown to yield, respectively, *threo-8* and erythro - 2,3 - dimethylpentanal (9), with only minor amounts of the alternative isomers in each case.

The stereochemistry of this reaction is therefore as with $HCo(CO)_{3}$.

The carbonyl **insertion reaction is aiso a well known property of palladium alkyl derivatives. The stereochemistry of carbonyl insertion in this case is established" by the interesting transformation:** $10 \rightarrow 11$.

The stereochemistry of **11,** which implies carbony1 insertion with retention, could be deduced" from the values of δ_{H_a} and δ_{H_b} .

4. *Decarbonylation*

Carbonyl insertion into a carbon-metal bond may be shown to be reversible and suitable transition metal derivatives which are strongly bonding towards carbon monoxide effect decarbonylation of aliphatic and aromatic aldehydes." The reaction sequence may be illustrated for chlorotris(triphenylphosphine)rhodium which is an effective complex for decarbonylation," viz:

(i) $RCHO + RhCl(PPh_1)$ \rightleftharpoons RCORh(H)(Cl)(PPh₃)₂ + PPh₃ (ii) $RCORh(H)(Cl)(PPh_3)_2$ \Rightarrow RRh(CO)(H)(Cl)(PPh₃)₂ \rightarrow RH + RhCl(CO)(PPh₃)₂

The stereochemistry of the reaction was established for decarbonylation of the aldehydes 12, 13 and 14 using RhCl(PPh,), in a solvent at *ca* 100°. The steric configurations of the products indicate displacement with retention of configuration in each case."

5. Reaction of co-ordinated alkenes *with nucleophilic addends*

In oxidative hydroxylation of olefins induced by a Pd(II) salt it is generally inferred" from kinetic data that in the key step hydroxyl is transferred from palladium in a process of cis addition, viz:

The addition of PhPdOAc, formed *in* situ from PhHgOAc and Pd(OAc)₂, to $3,3,6,6$ - 2 H₄ cyclohexene (lS)-has also been examined,'6 and the observed products 17 and 19 rationalised as the result of successive cis-addition and *cis*elimination steps.

The mechanism in this case *is* tentative, but it is supported by a further example, discussed below, in which transfer of a phenyl residue from palladium to carbon by *cis* insertion is clearly established.

In these examples of transfer of hydroxyl or phenyl to carbon the transferred group is initially bonded to palladium. However, where the entering nucleophile is not first co-ordinated to the metal the alternative process of *frans* addition is encountered. This appears to be the case in the reaction of $3,3,6,6$ - ${}^{2}H_{4}$ - cyclohexene with Pd(OAc), in acetic acid where the products have been rationalised" in terms of an initial trans-adduct 20.

More direct evidence of a trans addition process is provided by the stereochemistry of addition of diethylamine to but-1-ene co-ordinated as in 22 to a $(PrCl₂ L)-residue where L is (S) - (-) -$ PhCH(Me)NH₂. The adduct 23 is found to undergo acid hydrolysis of the carbon-platinum bond with the release of the hydrochloride of (S) - $(+)$ - 2 butyl diethyl amine 24.

The complex 22 having been crystallised to optical purity and its structure and configuration having been established from X-ray analysis and the CD-spectrum, the configuration of the amine 24 indicates that the diethylamino residue enters from the side of 22 remote from platinum.'*

The same *trans* addition process is encountered also in the reaction of the PtCl₂- derivatives of cyclopentadiene dimer 25 or of bicycle [2,2,l]heptadiene 27 with methanol."

the preferred trans addition of methanol, or other addends. However, it is now clear that complexes such as 25 or 27 are not exceptional. The determining factor is whether the addend enters from the medium or is first co-ordinated to the complexing metal. Persuasive evidence is provided by a comparison of the reaction of the norbomadiene complex 30 of PtCl₂ and PdCl₂ with diphenyl mercurv.²²

The exo-orientation of the methoxy addend in 26 and 28 was deduced from δ_{H_a} , δ_{H_b} , $J_{H_aH_b}$ values and for 28 was confirmed by X-ray analysis. 20

The value of $J_{H₄H₀}$ in 29 the product of reduction of 28 with sodium borodeuteride confirmed the exo -orientation of the methoxy group.¹⁹ The stereochemistry of 29 also incidentally establishes that hydrogenolysis of a palladium-carbon bond occurs with retention of stereochemistry at carbon. It was at one time suggested²¹ that the rigid molecular geometry of diena complexes such as 25

or 27 imposes a constraint which is responsible for

Whereas the platinum complex undergoes phenyl displacement of chlorine at the metal giving 31 and 32, with the palladium complex the phenyl group is transferred to carbon, and X-ray analysis of 33 established that the phenyl is endo oriented. It is reasonably argued that 33 arises by phenyl transfer from palladium in a Pd-analogue of 31, i.e. by *cis* addition to the olefin.

This case is therefore complementary to the examples 25 and 27 above in indicating that the steric course of addition of a nucleophile to a metal π -bonded olefin is determined by whether the addend is first complexed to the metal.

6. *Protonation of co-ordinated alkenes* and *alkynes*

Complexes of the type: $M(alkyne)(PPh_3)_2$, $M =$ Pt, Pd, are found to undergo oxidative addition of a suitable acid HX, e.g. HCl, HBr, CF_3CO_2H , with protonation of the alkyne. *oiz:*

$Pt(alkyne)(PPh_1)_2 + HX \rightarrow PtX(alkenyl)(PPh_1)_2$

The stereochemistry of addition has been determined from the value of the proton-proton coupling in the alkenyl product. Thus (phenylacetylene) $Pt(PPh₃)₂$ (35) with HBr gave a product recognized as the *trans* alkenyl derivative 36 from the $J_{H,H}$ value of 16.8 Hz, characteristic of coupling between trans related olefinic protons.

The product 36 is most directly derived by addition of a proton from the same side as the platinum and this stereochemistry follows most reasonably if the proton is first added to and then transferred from platinum.

Very similar conclusions²⁴ have been drawn from a study of the $H^{-2}H$ exchange shown by cyclohexa-1,3-diene complexes of the type 37 $[M = Fe(CO),]$ or $Rh(cp)$ in $CF₃CO₂D$. Exchange involves a sequence of proton or deuteron addition and elimination steps:

Cyclohexadiene complexes such as 37 also undergo hydride abstraction by Ph₃CBF₄ to give a cationic complex (40) , in which the exo-and endoprotons are distinguished both in chemical shift

 $(\delta H_{\text{mde}} > \delta H_{\text{em}})$ and, since the ring system is non-planar also in their coupling with adjacent protons. The 'H-derivative (39) on treatment with Ph_3CBF_4 , yields a cationic complex in which the signal characteristic of the endo proton is absent, i.e. the deuteron incorporated in the sequence $37 \rightleftharpoons 38 \rightleftharpoons 39$ must be *endo* oriented. Thus proton exchange is stereospecific. and the *endo*exchange is stereospecific, and the orientation is most easily rationalised if transfer occurs *via* proton addition to the co-ordinating metal residue, M. Support for this conclusion comes from the observation of a typical high field metal hydride signal in the product of protonation of 37 , M = $Ir(cp).$

It also appears that hydride abstraction by Ph_3C^+ occurs stereospecifically from the exo-side of the ring. Hydride addition in reduction of the cationic complex 40 to the diene derivative 37 also occurs from the exo-side; reduction of 40 by means of NaBD, followed by 'H⁻²H exchange gave a product retaining deuterium.

7. *Formation of, and displacemenls at carbon transition metal bonds*

The well known oxidative addition reaction of chlorocarbonylbis(triphenylphosphine)iridium (41) has been examined²⁵ as a means of determining the stereochemistry of halogen displacement by iridium.

$$
IrCl(CO)L_2 + RX \rightarrow RIrX(Cl)(CO)L_2
$$

41 42

 $RX = alkyl$ halide; $L = PR₃$

Using (-)-ethyl 2-bromopropanoate, $[\alpha]_D - 6.0^\circ$ with 41, $(L = PPh₂Me)$ gave a $(-)$ -adduct 42, $(R =$ $CH₃CHCO₂Et$, $X = Br$, $L = PPh₃Me$, which with bromine in tetrahydrofuran reformed $(-)$ -ethyl 2bromopropanoate, $[\alpha]_D - 4^\circ$. Thus formation and rupture of the carbon iridium bond show appreciable stereospecificity.

It was shown in parallel experiments that $Ir(SCN)(CO)(PPh_1)_2$ with methyl iodide in methylene chloride containing an excess of $(C_cH₉)$ ₄N SCN gives MeIrI(SCN)(CO)(PPh₃)₂, i.e. the added $SC\bar{N}$ ion fails to compete with iodide for co-ordination to iridium. It was argued therefore that Γ ion is not released in the displacement, but that iridium is inserted into the CH_r-I bond in a concerted fashion. This would indicate halogen displacement with retention of stereochemistry at carbon, and by implication, retention also in the

subsequent lysis of the carbon-iridium bond with bromine.

This conclusion has not, however, been sustained by the results of other similar studies, which indicate metal displacement at a carbon-halogen bond with inversion of stereochemistry. However, if 41 $(L = PPh₂Me)$ with $(-)-CH₃CHBrCO₂C₂H$, reacts with inversion of stereochemistry, it is necessary to establish a mechanism for reaction of 42 (R = $CH₃CHCO₂C₂H₃$, $X = Br$) with bromine with inversion in order to account for the reformation of $(-)$ -CH₃CHBrCO₂C₂H₃. Evidence bearing on this problem is derived from a study²⁶ of the reaction of $(-)$ - 1 - methylheptyl bromide $[\alpha]_D - 29^\circ$ 43 with bis(glyoximato) (pyridine) cobalt (I) 44. This gave a complex, (+) - (1 - methyl heptyl)bis (glyoximato) (pyridine) cobalt(III), 45, $[\alpha]_D$ ca + 50°, which with bromine in acetic acid reformed $(-) - 1$ - methyl heptyl bromide, $\lceil \alpha \rceil_D - 20^\circ$.

$$
[C\text{o(dmg)}_2(\text{py})]^- + CH_3(CH_2)_3CH(CH_3)Br \rightarrow 44
$$

$[CH₃(CH₂)₅CHCH₃]Co(dmg)₂(py)$ 45

The overall retention of stereochemistry in this sequence reproduces the entirely similar result from reaction of $(-)$ -ethyl bromopropanoate with $Ir(CO)(Cl)(PPh₂Me)$. However, it was noted that in the reaction of 45 with bromine the I-methylheptyl bromide product is accompanied by release of oct-1-ene and oct-2-ene which are isolated as their dibromo-derivatives. This observation has led to the hypothesis that bromine may react not with the carbon-cobalt bond, but oxidatively with cobalt resulting in release of the l-methyl heptyl residue as a carbenium ion. **This ion may react** rapidly with Bras it is released, i.e. preferentially from the rear with inversion of stereochemistry, or lose H' leading to octenes and the observed dibromoproducts. Some support for this hypothesis is provided by an examination^{n} of the oxidation of the (benzyl)cobalt complex 46 with $IrCl₆²⁻$ leading to an intermediate cationic complex 47 which releases a benzyl cationic residue to be captured by suitable anions in solution.

(PhCH₂)
$$
Co(dmg)_2(H_2O) + IrCl_6^{2-}
$$

\n46
\n $IrCl_6^{3-} + [(PhCH_2)Co(dmg)_2(H_2O)]^+$
\n47
\nPhCH₂X, X = Cl⁻, Br⁻, I⁻.

It is not clear how far these results may be made the basis of any generalisation. However, the findings for iridium (I) and cobalt (I) displacement of halogen are important in establishing a signifi-

cantly stereospecific process, and further data indicating inversion in displacement by $[Co(dmg)(py)]^{-1}$ are set out below.

Cyclohexene oxide (48) and trans - **1 -** bromo - 2 methoxy cyclohexane (49) were found²⁸ to give bis(glyoximato) (pyridine)cobalt derivatives 50 and 51. The stereochemistry of 50 and 51 was deduced

from the appearance of the nmr signal for H_x as a broad multiplet and a broadened singlet respectively. This pattern is most easily rationalised as resulting from displacement with inversion as indicated. However, there was evidence for a small amount of a second component accompanying the complex 51 which may indicate a contribution from a second mode of reaction.

Displacement with inversion³⁰ of stereochemistry appeared also to be the pattern for the analogous reactions of the 1.4-disubstituted cyclohexanes 52 and 53.

The stereochemistry of 54 and 55 was based on NMR comparisons with similarly substituted cyclohexanes of known stereochemistry.

These conclusions regarding displacements by a cobalt anionic complex are supported by similar studies²⁹ using NaFe $(CO)_{2}(cp)$ in displacement of the p-bromobenzene sulphonyl group from the erythro- ${}^{2}H_{2}$ -ester (53) the synthesis of which is indicated.

(i) CrCl₂, (ii) Cl₂, Ca(OH)₂, (iii) LiBu', (iv) LiBu, p-BrC₆H₄SO₂Cl, (v) NaFe(CO)₂(cp) in THF, (vi) $Br₂$ in CDCl₃.

The conclusion that displacement of a p bromobenzene sulphonyl group (OBs) and lysis of the carbon-iron bond both occur with inversion follows from the $J_{H,H}$ values for 54 and 55 of \sim 4.5 and \sim 13 Hz respectively in the ²H-decoupled NMR spectra. The validity of these assignments is supported by the conclusion on NMR evidence that carbonylation of 54 yields 56, i.e. with retention of stereochemistry, in agreement with the precedents noted above.

There are therefore a substantial number of instances which indicate a stereospecific pathway for displacement of halogen from carbon by metal complex reagents, and on present evidence this appears to take place generally with inversion. However, discordant results have been reported³⁰ for displacement of bromine from threo- 57 and erythro $-1 - {}^{2}H - 1 - b$ romo $-2 - f$ luoro -2 phenylethane 58 by Ir(CO)(Cl)(PMe₃)₂. Both isomers were found to lead to the same product 59. characterised as a mixture of isomers by the appearance of two superimposed groups of signals, namely a doublet of doublets and a doublet of multiplets in both the 'H- and ''F-NMR spectra. Moreover, there was also evidence for peroxide catalysis of the reaction and retardation by radical scavengers.

The two isomeric $1 - b$ romo - $2 - f$ fluoro cyclohexanes (60 and 61) were also found to give the same mixed product on reaction with IrCl $(CO)(PMe₃)₂$, and the broad conclusion must be that there is a free radical type of displacement in these instances. It is, however, worth noting that the essential difference between these nonstereospecific displacements and the stereospecific displacement by iridium in the case of $(-)$

 $CH₃CHBr CO₂C₂H₃$ lies only in the phosphine ligand, viz PMe, vs PPh₂Me.

In the light of these results it is of some interest and practical importance that Li CuMe₂ and Li CuPh₂ exhibit stereospecific displacement of halogen in the cases which have been examined. $(-)$ $-(R) - 2$ - Bromobutane (62) with Li CuPh₂ was found³¹ to give $(+)$ - (S) - 2 - phenyl butane (63), and

with an optical yield indicating a high degree of symmetry. The phosphorus may itself be the chiral substitution with inversion. Substitution of vinylic centre e.g. as in the complex RhCl. L, which was halogen also occurs stereospecifically, but with retention, as indicated t^2 by the elegant synthesis of

8. Chiral *ligands and induced asymmetry*

Organo-metallic complexes carrying suitable chiral ligands offer a means of effecting asymmetric syntheses. An example of this type has already been noted above in the use of $(S) - (-) - 1$. phenylethylamine as ligand to induce asymmetric addition of diethylamine to but - 1 - ene coordinated to platinum. Mention may also be made of the use of $(+)$ - 1 - phenylethylamine as ligand in the dichloroplatinum complex of trans-cyclooctene (66) which by crystallisation led to separa-

66

the complex by means of potassium cyanide.

Asymmetric synthesis in the formation of a carbon-carbon bond *via* a metal complex inter- equally successful asymmetric hydrogenation at a carbon-carbon bond *via* a metal complex intermediate has been realised in the case of the modifically active amides, e.g. $(+)$ -
condensation of ethylene and cyclo-octa-1,3-diene ous optically active amides, e.g. $(+)$ to give 3-vinyl cyclo-oct-1-ene (67) . This reaction

combination with ethyl aluminium sesquichloride, the phosphine ligand PR, carrying one or more $(-)$ -menthyl residues.³⁴
Asymmetry may also be induced in homogene-

Asymmetry may also be induced in homogene-

ously catalysed hydrogen addition using complexes and G. Wilkinson, *Ibid.* (A), 3143 (1968): J. Halpern. bearing phosphine or other ligands as a source of a

centre e.g. as in the complex RhCl₃L₃ which was applied to catalyse the hydrogenation of α tention, as indicated³² by the elegant synthesis of phenylacrylic acid, or α -acylaminoacrylic acids,
trans-trans-farnesol (65). Where L is for example (-)methylpropylwhere L is for example $(-)$ methylpropylphenylphosphine."

> An asymmetric phosphine ligand is, however, more conveniently available by incorporation of an asymmetric carbon residue. Two useful examples of this type are the diphosphine (68) derived from $(+)$ -diethyl tartrate³⁶ and the neomenthyl diphenyl phosphine³⁷ (69).

The diphosphine (68) was used³⁶ in the synthesis of a rhodium complex (70) which may be applied to the synthesis of e.g. (R) -N-acetylphenyl alanine (72) in an optical yield of 72% by hydrogenation of α -acetamido cinnamic acid (71).

$$
68 + [Rh(CsH14)2C]]2 \rightarrow Rh(PP)CI,\n70
$$
\n
$$
PP = 68
$$
\n
$$
Ph C = C
$$
\n
$$
Ph C = C
$$
\n
$$
Ph C + 2C
$$

$$
PH > C = C
$$

\n
$$
C = C
$$

\n
$$
C_{O2H}
$$

\n
$$
PH C H2 H N H A c
$$

\n
$$
C_{O2H
$$

\n
$$
T2
$$

The neomenthyl diphenyl phosphine (69) was tion of the diastereoisomers and resolution of similarly employed' combined as the rhodium comtrans cyclo-octene which could be released³³ from plex Rh(P)₃Cl, P = 69 to effect hydrogenation of
the counter by means of noticesium quantity of β -methyl cinnamic acid to give (+)-3-phenyl butanoic acid in an optical yield of 61%. However, ous optically active amides, e.g.
PhCHMeN-CHO as the asymmetric ligand.³⁸

A point of interest arising from these studies is
that in the catalytic process the centre of asym-A point of interest arising from these studies is
that in the catalytic process the centre of asym-
metry is in 68 and in the amide PhCHMeNHCHO
separated by five atoms, and in 69 by four atoms
from the site of hydrogen tr separated by five atoms, and in 69 by four atoms from the site of hydrogen transfer.

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